

A by the interior cored surface. The base *B* is made of cast iron and is centered on the table by means of the hollow plug *C*. It is held down by screws *D* which enter shoes in the table

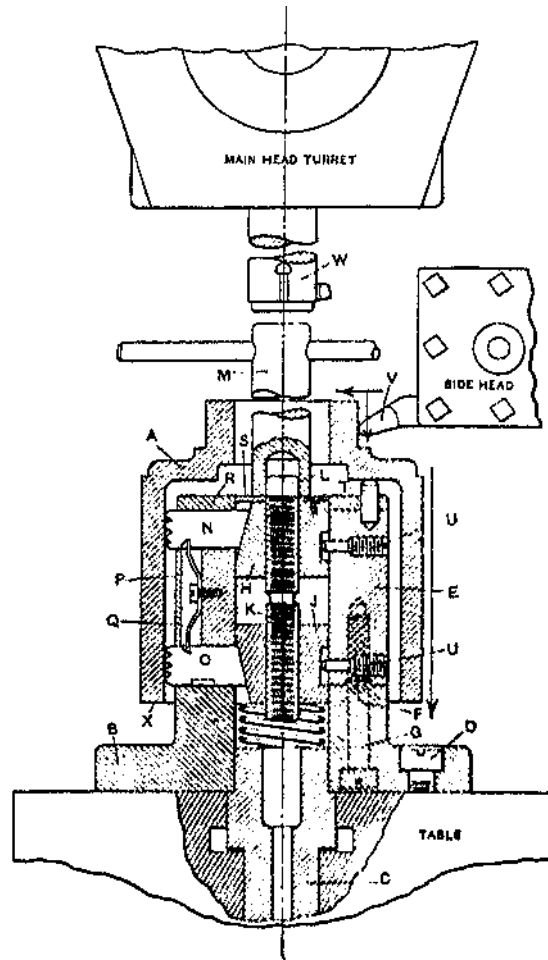


Fig. g. Method of holding a Piece of Work by an Interior Cored Surface

T-slots. The upper portion of the fixture *E* fits a circular tongue *P* on the base, to which it is fastened by the screws *G*. The upper portion *E* is slotted to receive the jaws *N* and *O*,